



THE TIMES 100
Case Studies
WITH BUSINESS NEWS

Siemens

N	B	E	A	E	M	C	U	L	T	U	R	E	U	G
O	B	T	D	D	C	N	B	A	M	D	I	R	R	Q
I	O	Z	C	I	F	I	T	N	E	I	C	S	O	M
T	J	F	Y	R	J	O	T	Q	F	W	W	C	A	F
A	J	I	A	G	P	B	E	N	A	Z	F	D	S	S
V	E	J	G	L	J	R	W	E	E	Y	C	A	B	Z
O	T	O	C	D	O	S	A	Q	S	R	T	K	Q	K
N	A	L	G	V	B	G	V	E	A	I	P	T	L	S
N	V	A	N	F	V	S	D	Z	S	T	S	P	I	S
I	I	B	I	D	E	K	Z	F	J	K	S	U	A	X
T	T	O	N	T	B	S	I	J	D	N	M	E	L	L
W	O	L	I	U	O	E	C	D	J	N	Z	F	C	M
H	M	G	A	P	R	O	P	O	L	E	V	E	D	K
G	Z	D	R	S	P	K	Z	H	J	Q	R	Z	H	A
T	L	J	T	K	D	Y	L	E	H	X	U	O	A	O

APPRENTICE
DEVELOP
INNOVATION
MOTIVATE
SCIENTIFIC

CULTURE
GLOBAL
JOB
SATISFIERS
TRAINING